

Product Specifications

Technical Information:

Function the agent polymerizes on the solid

surface on evaporation of its solvent

Film Thickness approx. 0.5 - 1 μm

Active Ingredient fluorinated polymer (solid) with a

repelling effect on allknown lubricants (reduced efficiency with fluorinated

lubes)

Solvent Partially fluorinated ether;

(contains no chlorine, does not contain

perfluorinated carbons PFCs)

Thermal Stability (film)

-75 °C to +200 °C [-103 °F to +392 °F]

Density 1.5 g/cm3 at 20 °C

Color colorless

Boiling Range 55 °C to 65 °C [131 °F to 149 °F]

GWP = 350 (low global warming potential) **Ecology**

ODP = 0 (no ozone depleting potential) ALT = 5 years (atmospheric life time)

Inflammability not inflammable

physiologically harmless, if used properly; **Toxicology**

details see safety data sheet

approx. 85 g/m², depending on Coverage

method of application and type of parts

Compatibility with Plastics (static tests)

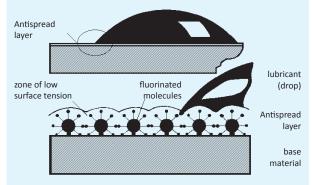
compatible PE, PP, POM, PBT, PA66, PC*, PPOX*,

PMMA, ASA*, ABS*, elastomers (butylrubber, natural rubber, EPDM, EPR) *additionally tension crack tests

limited compatible PTFE, silicone rubber (swelling during

longer exposure)

Efficacy on all materials, except PTFE



The Antispread coating acts as a network whose fluorine "bristles" repel the lubricant.

Test of Efficacy:

Dr. Tillwich GmbH Werner Stehr

72160 Horb (Ahldorf) GERMANY

Murber Steige 26

Apply drop of test fluid of 1 mm diameter ro treated parts. Over 4-hour period, area covered by drop may not become bigger. Contact angle must be between 5° and 45° at room temperature.

P311a

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Antispread E2 Concentrate

Article No. TE6001

Bearing material

Metal

Polymer

Mineral

Application temperature

Bearing load

Sliding speed

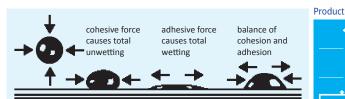
Durability

Viscosity

Epilamisation Agent for Metals and Plastics

apparent slope caused by

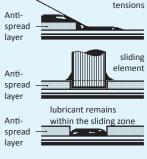
different surface



Antispread reduces the surface tension of the solid as far as silicon oil can't spread any more.

Lubricant creeps to the untreated area.

Epilam layer is removed by friction.



If possible sliding elements should be allowed to work without lubrication for a short time, thus the antispread layer being removed and the lubricant applicated remaining precisely at the point or area of friction.

Directions:

Cleaning surface contaminants, such as corrosion

inhibiting oils, detaching fluids and water must be removed before using Antispread.

Immersing 5-10 seconds at room temperature

Spraying caution, use only in well ventilated

Brushing should be done rapidly. Antispread is

highly volatile!

Stamping a circular stamp can be used to build a

Drying approx. 10 seconds at room temperature.

Warm air speeds the process.

Application:

The use of Antispread is recommended for precision and for lifetime lubrication in precision machinery. The use of Antispread ist essential for the silencing effect of high viscous lubricants in quartz clocks with step motors. The use of Antispread is imperative for the lubrication of plastics. For dented wheels, bottom plates, electric contacts, printed circuit boards, ball bearings, sensitive machine tools, counters, printers, open bearings. Using the system bearing/shaft both parts, bearing as well as shaft must be treated with Antispread.





















Certified acc. to ISO 9001

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